

Date: Tuesday, 17/07/2007 2:50:31 PM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: BLUE
Job Number	: 33614		
Estimate Number	: 10804		
P.O. Number	: <i>N/A</i>	Part Number	: D2646
This Issue	: 17/07/2007	S.O. No.	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Number	: D2646
First Issue	: <i>N/A</i>	Project Number	: <i>N/A</i>
Previous Run	: 00015	Drawing Revision	:
		Material	:
Written By	:	Due Date	: 24/07/2007
Checked & Approved By	:	Qty:	2 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	Comment: PACKAGING RESOURCE #1 PULL FROM STK: 2 X D2646UP B <i>32375</i> <i>u</i> <i>07-07-17</i> <i>2</i>	
2.0	D2646UP	Aft Cap-unpainted
		
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Aft Cap-unpainted	
3.0	PG	PURCHASING
		
	Comment: PURCHASING PURCHASING ISSUE P.O. <i>4198</i> <i>C207107118 (2)</i> ATELIER DEBOSELAGE SPRAY PAINT DELFLEET BLUE CLEAR DELFLEET	
4.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	Comment: PACKAGING RESOURCE #1 RECEIVE & INSPECT FOR TRANSIT DAMAGE <i>6/7/23 (2)</i>	
5.0	QC14	INSPECT SPRAY PAINT
		
	Comment: INSPECT SPRAY PAINT <i>6/7/23 (2)</i>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes (No) DQA: D Date: 2/12/25
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

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Drawing Name: BLUE

Job Number: 33614

Part Number: D2646

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

ALS71032130

Insert



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

INSERT

Batch:

M102475

50
1/7/24 SB (4x)

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Install inserts as per Dwg D2646

UJ 04-0725 (2)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

04-0725 (2) #

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ID & STK USING NEW B/N

B33614

(2)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

04-0725 (2)

Job Completion



U 04-0725

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

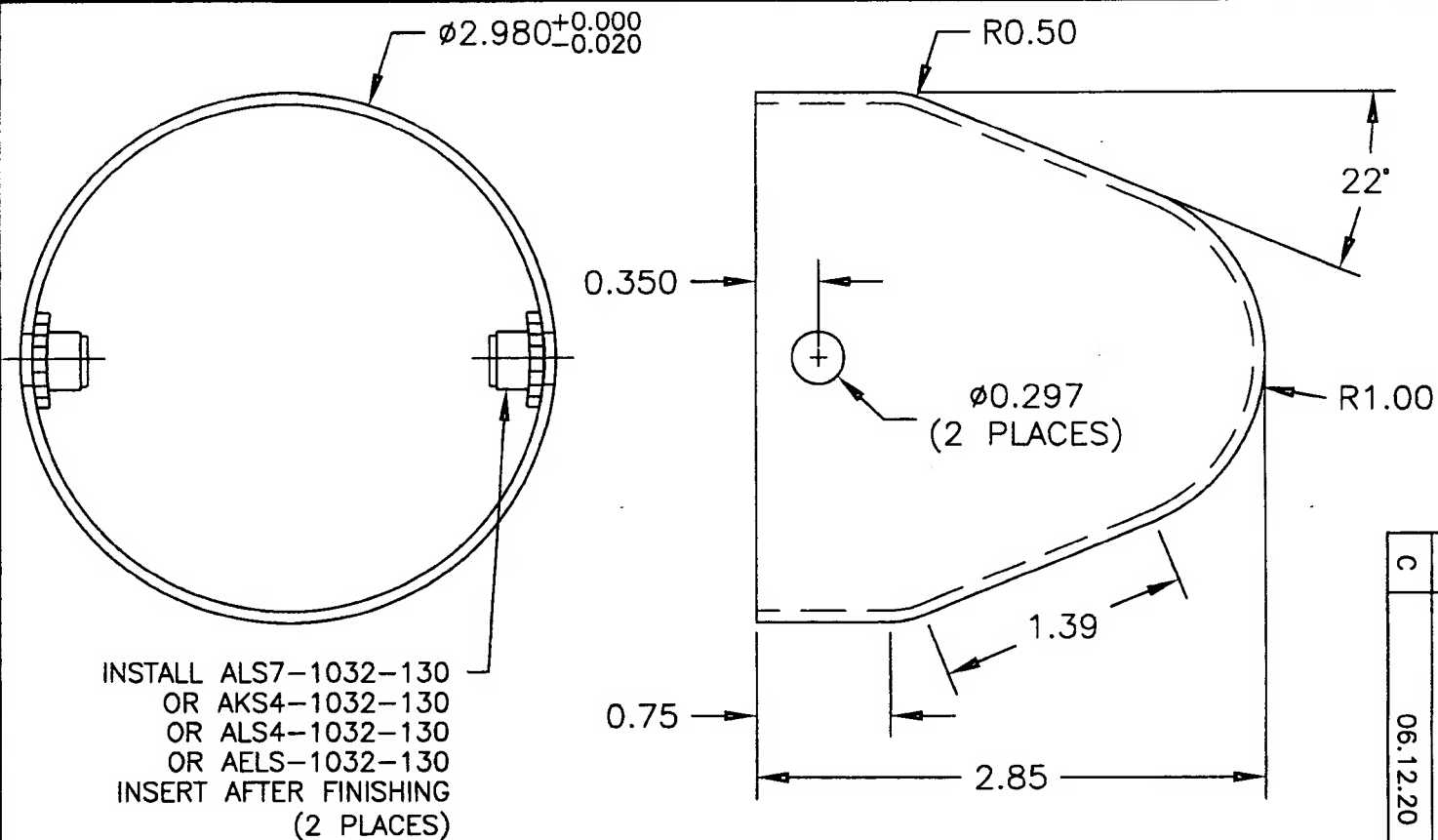
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DS	DRAWN BY	DART AEROSPACE USA, INC.	REV. C
CHECKED		APPROVED	DRAWING NO. D2646	SHEET 1 OF 1
DATE	06.12.20		TITLE AFT CAP	SCALE 1:1
A		97.03.25	NEW ISSUE	
B		05.04.01	CHANGE TO CLOSED INSERTS	
C		06.12.20	CHANGE TO OPEN ENDED INSERTS	



D2646 AFT CAP

- 1) MATERIAL: ALUMINUM 1100-0 0.063 THICK (QQ-A-250/1)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
07.02.12

33614